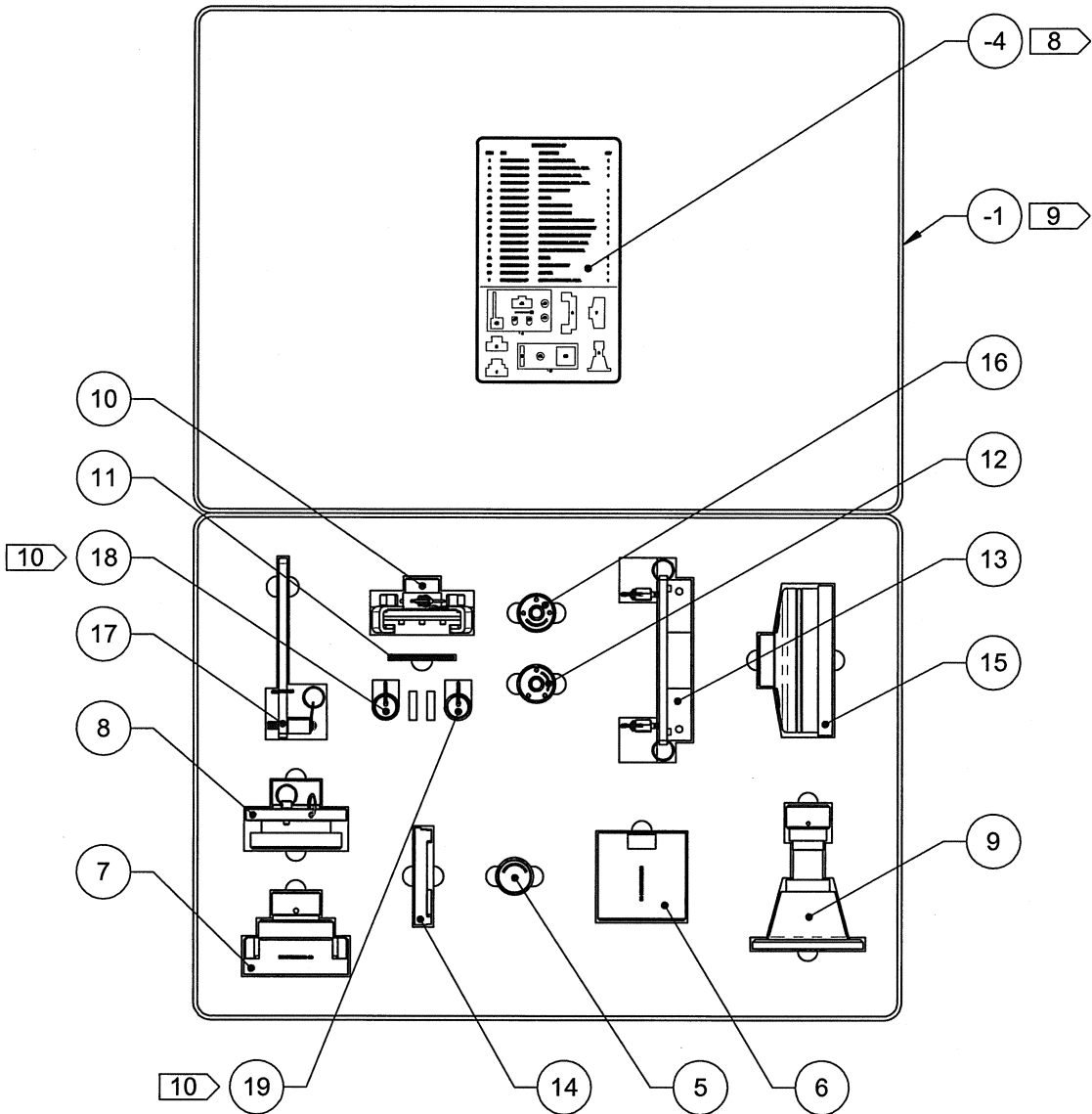
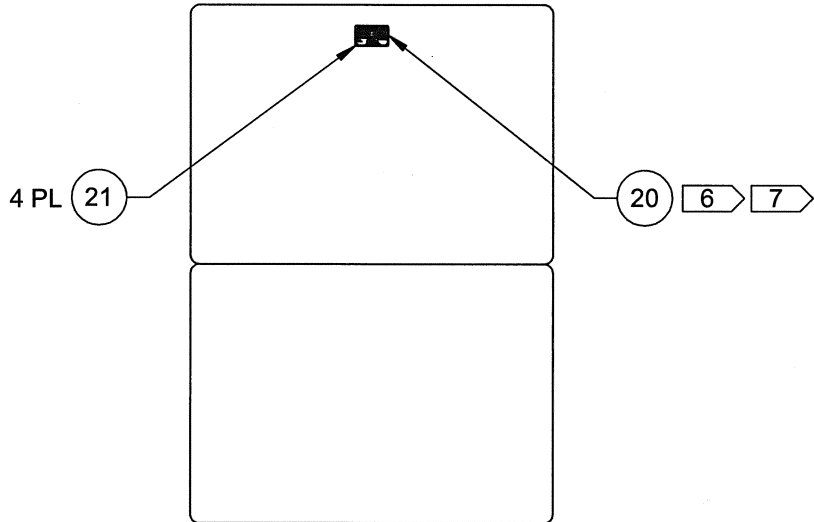
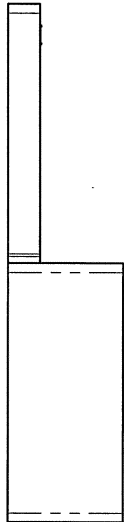
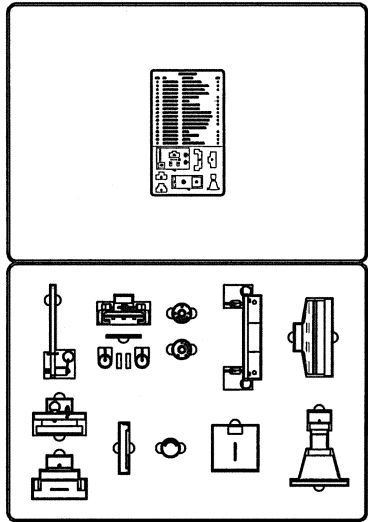


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6510G04431-6F-1	PACKAGING ASSEMBLY
-4	1	RBW6510G04431-6F-4	CONTENT PLACARD
5	1	RBW6500G01751-3G	PULLER
6	1	RBW6500G01831-3G	REACTION ASSEMBLY
7	1	RBW6500G03031-3G	BEARING REMOVAL TOOL
8	1	RBW6500G03531-3G	BEARING OUTER RACE INTSL. TOOL
9	1	RBW6500G04231-3G	OUTER ADAPTER INSTL. TOOL
10	1	RBW6510G04631-6F	REACTION ASSEMBLY
11	1	RBW6510G05351-6F	SPACER
12	1	RBW6510G05431-6F	WRENCH ASSEMBLY #2
13	1	RBW6510G05731-6F	SUPPORT BASE REM./INSTL. TOOL
14	1	RBW6510G06451-6F	ADAPTER
15	1	RBW6510G06531-6F	OUTER ADAPTER INSTL. TOOL
16	1	RBW6510G07131-6F	WRENCH ASSEMBLY #1
17	1	RBW6510G07531-6F	REACTION BLOCK SUPPORT ASSEMBLY
18	1	RBW6510G07931-6F	189/139 REACTION BLOCK PIN ASSEMBLY
19	1	RBW6510G08031-6F	169 REACTION BLOCK PIN ASSEMBLY
20	1	RB41011	DART PLACARD
21	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

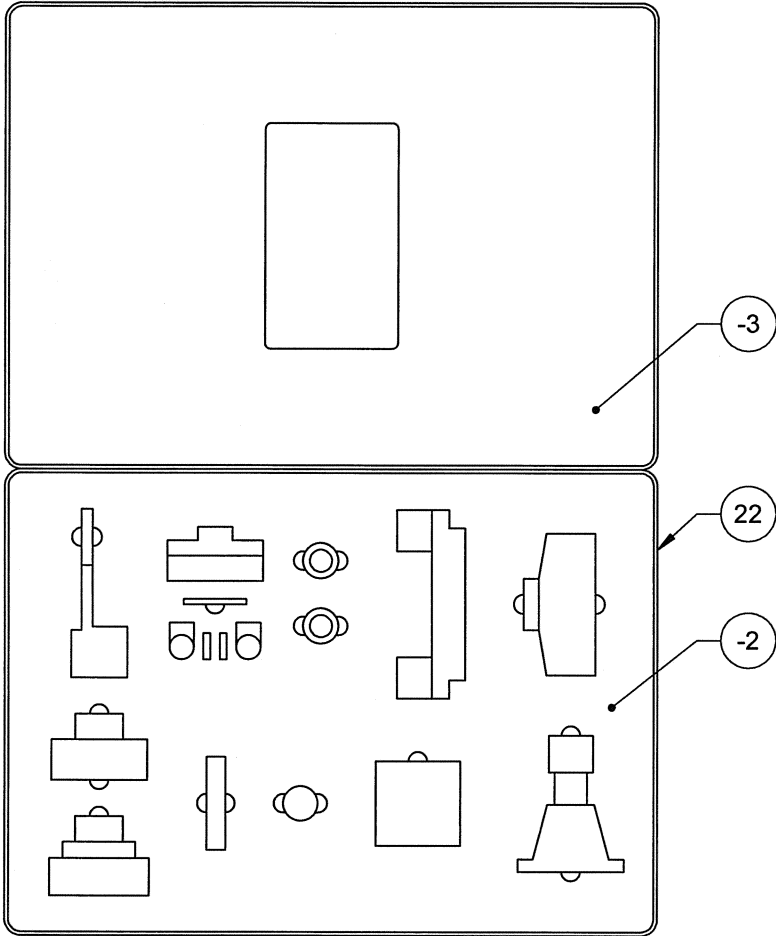


RBW6510G04431-6F T/R SUPPORT BEARING (NEW TDS) ASSEM. / DISASSEM. TOOL KIT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
 - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
 - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
 - 10) PLACE COTTER PINS OF ITEMS 18 AND 19, WITH SPLIT RING AND LANYARD ATTACHED, INTO THE ADJACENT SLOTS

A	NEW ISSUE	19-810	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6510G04431-6F	SHEET 1 OF 5
APPROVED	W	TITLE	SCALE
DATE	2019-07-09	T/R SUPPORT BEARING (NEW TDS)	NTS
		ASSEM. / DISASSEM. TOOL KIT	
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6510G04431-6F-2	BOTTOM FOAM
-3	1	RBW6510G04431-6F-3	TOP FOAM
22	1	PELICAN#APP-1730-E	PELICAN CASE 1730



RBW6510G04431-6F-1 PACKAGING ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6510G04431-6F	SHEET 2 OF 5
APPROVED		TITLE	SCALE
		T/R SUPPORT BEARING (NEW TDS)	NTS
		ASSEM. / DISASSEM. TOOL KIT	
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DATE	2019-07-09		

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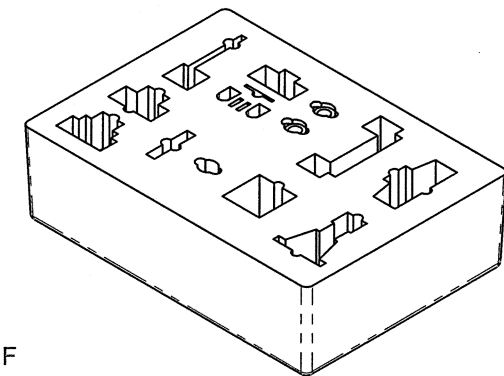
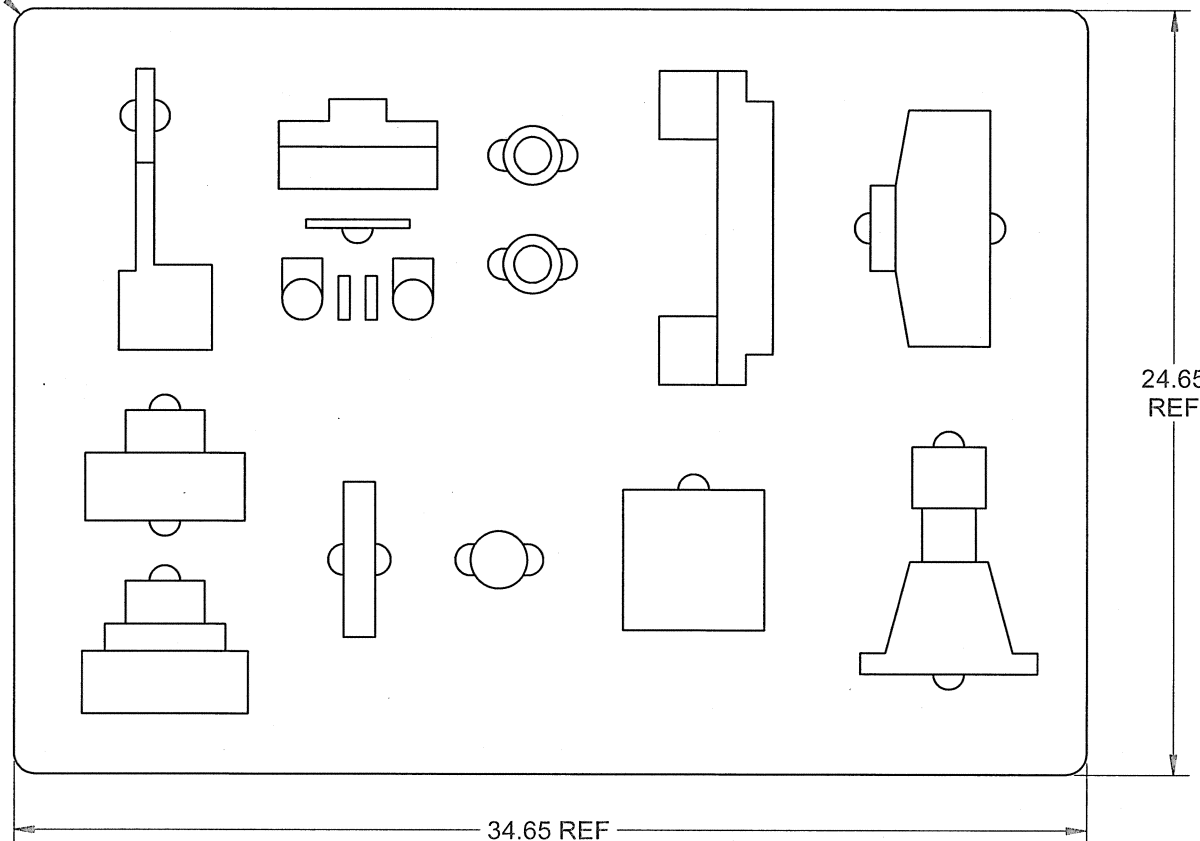
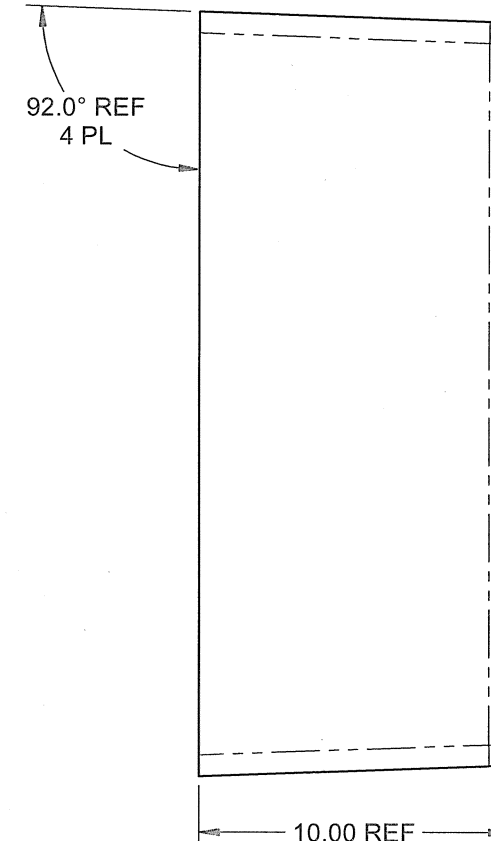
C

B

D

C

B

R0.69 REF
4 PL92.0° REF
4 PLR0.69 REF
4 PL**RBW6510G04431-6F-2 BOTTOM FOAM**

7

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°


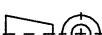
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6510G04431-6F-2 REV. A.STEP

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6510G04431-6F	SHEET 3 OF 5
APPROVED			
DATE 2019-07-09		TITLE	SCALE
		T/R SUPPORT BEARING (NEW TDS)	
		ASSEM. / DISASSEM. TOOL KIT	
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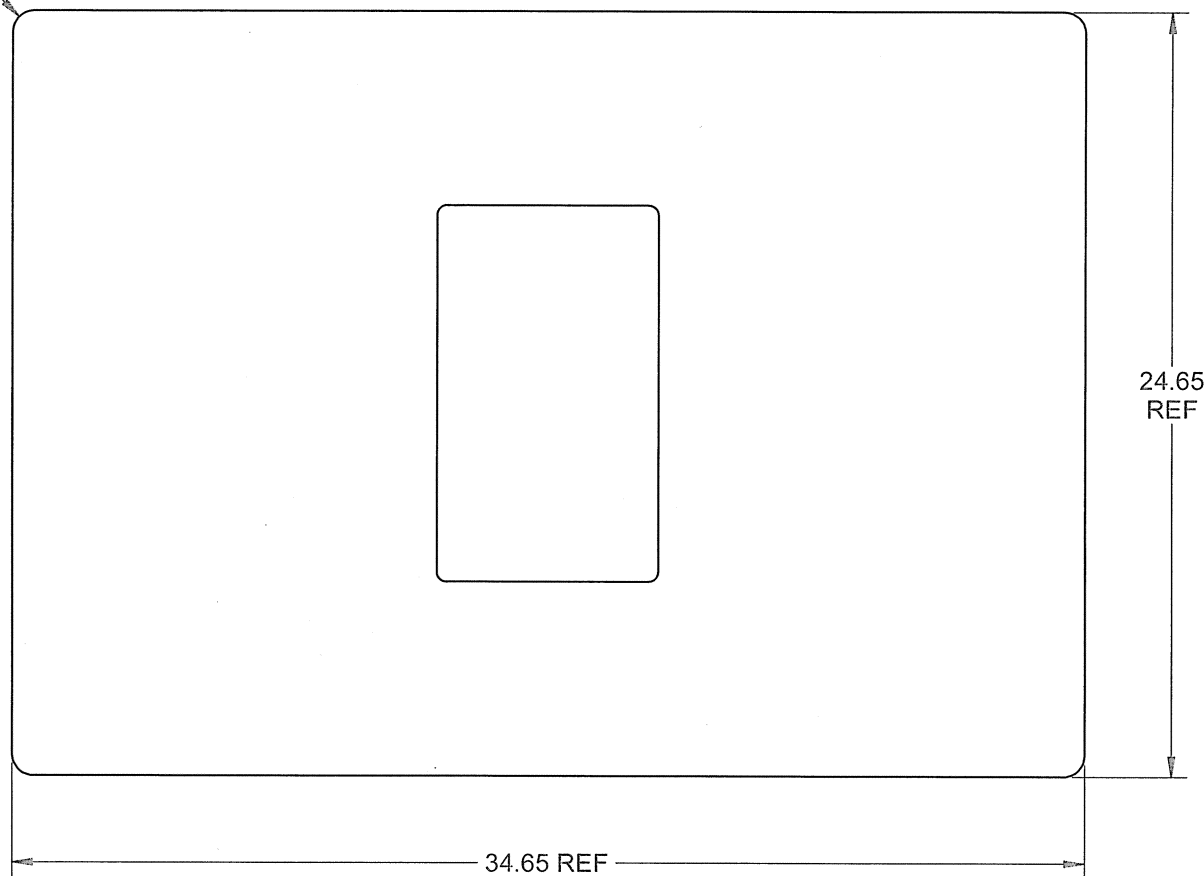
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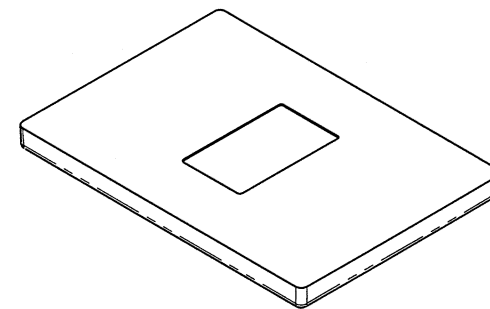
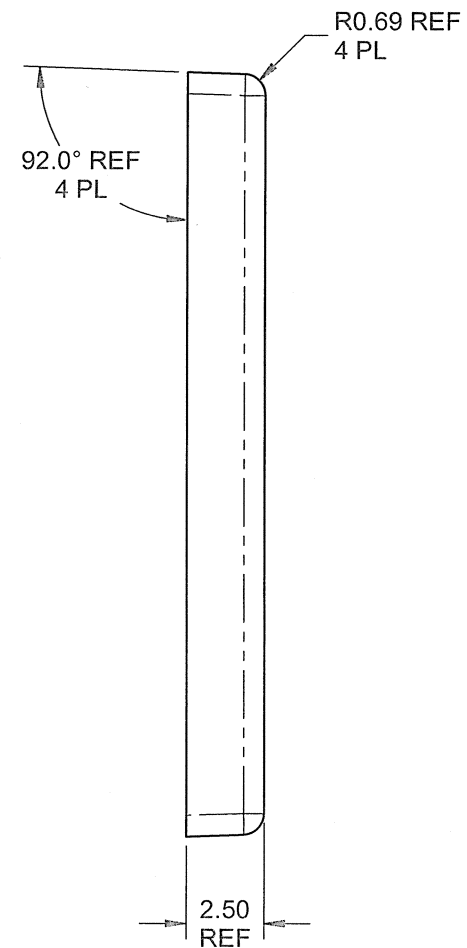
D

C

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R0.69 REF
4 PL**RBW6510G04431-6F-3 TOP FOAM**

7



NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°


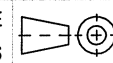
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6510G04431-6F-3 REV. A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6510G04431-6F	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DATE	2019-07-09	T/R SUPPORT BEARING (NEW TDS) ASSEM. / DISASSEM. TOOL KIT	NTS 
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